

## TECHNICAL DATA SHEET

### Candy Color Base

#### DESCRIPTION:

Candy Color Base is a special transparent color glaze available in various color shades. By using this product, you can achieve a deep visual effect and color intensity that is impossible with standard metallic paints.

To achieve the best Candy effect, a silver base coat is recommended. Two versions are available, differing in metallic particle size.

The Candy effect depends on the number of applied layers. The more layers applied, the darker and more intense the final color will appear.

Candy Color Base is easy to use and dries quickly.

A wide range of color variations is available. Colors can be mixed together and also modified by changing the silver base.

For optimal results, follow the application instructions carefully.

#### SUBSTRATE:

Metallic Base Silver (large or medium).

#### SANDING:

Not required.

#### MIXING:

Candy Color Base: 100%

Multi Thinner normal: 100%

Multi Thinner slow (for larger surfaces): 100%

Pot life: Unlimited

Viscosity (DIN4 at 20°C): 14–19 sec

#### APPLICATION:

Spray gun (conventional or HVLP/LVLP)

Nozzle size: 1.2 – 1.5 mm

Air pressure: 1.2 – 2.0 bar

Refer to spray gun manufacturer recommendations.

Number of coats: 2–3 (or more if needed)

Dry film thickness: 15–25 microns

**DRYING BETWEEN COATS:**

5–10 minutes at 20–25°C

**DRYING TIMES:**

Dust dry: 5–10 minutes

Touch dry: 15 minutes

Ready for recoating: 30 minutes

Oven drying (60°C): 10 minutes

IR drying (short wave): 6–8 minutes

**CONSUMPTION:**

8–12 m<sup>2</sup> per liter (depending on number of coats and thickness)

**PROTECTION:**

Use appropriate respiratory protection and protective clothing.

**STORAGE:**

Store in a cool, dry, and well-ventilated area, away from heat sources.

**FOR PROFESSIONAL USE ONLY.**

For more information:

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